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## Facility List for Rochester, New York

### Turn / Mill Machines

#### **Mazak Integrex 100-IV Y Axis 2 Spindles**

Maximum machining diameter 10", Maximum machining length 20", Single spindle, Maximum machining diameter 10", Maximum length 20", 10" chuck, 6000 RPM.

#### **Megaturn 900 (1)**

Maximum machining diameter: 36", Maximum machining length: 33", 500 RPM, 31" chuck.

### CNC Turning Centers

#### **Mazak Slant 60**

Maximum machining diameter: 36", Maximum machining length: 144", between centers, 32" chuck.

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Maximum machining diameter: 36", Maximum machining length: 144" between centers, 32" chuck.

#### **Omega 60 (1)**

Maximum machining diameter: 57", Maximum machining length: 25", 145 RPM, 41" chuck.

#### **Omega 60 (2)**

Maximum machining diameter: 57", Maximum machining length: 32", 145 RPM, 41" chuck.

#### **OM-Rexter-20**

Maximum machining diameter: 98.4", Maximum machining height: 27.6", 148 RPM, 78.7" chuck.

#### **Neo 22 EX**

Maximum machining diameter: 98.4", Maximum machining height: 80", 148 RPM, 78.7" chuck.

#### **Mazak Quick Turn 400-II**

Maximum machining diameter: 23", Maximum machining length: 42", 2200 RPM, 14" chuck.

#### **Mazak 350-II**

Maximum machining diameter: 17", Maximum machining length: 27", 3000RPM, 12" chuck.

**Just in Time CNC Machining, Inc.**  
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**Mazak Quick Turn 40**

Maximum machining diameter: 19.75", Maximum length: 60.00", Speeds 30 to 3000 RPM, 12" chuck

**Mazak Quick Turn 40**

Maximum diameter: 19.75", Maximum machining length: 60.00", Speeds 30 to 3000 RPM, 15" chuck.

**Mazak Quick Turn 30**

Maximum machining diameter: 12.20", Maximum machining length: 37.63", 4200 RPM, 12" chuck.

**Mazak Slant Turn 450**

Maximum machining diameter: 25 ½", Maximum machining length: 65", 1500 RPM, 24 ½" chuck.

**Doosan V850T (1 & 2)**

Maximum machining diameter: 36", Maximum machining length: 24", 500 RPM, 24" chuck.

**Doosan VT1100**

Maximum machining diameter: 55", Maximum machining length: 24", 1500 RPM, 36" chuck.

**Megaturn 900 (2)**

Maximum machining diameter: 36", Maximum machining length: 33", 600 RPM, 31" chuck.

**Mazak Quick Turn 250**

Maximum machining diameter: 12", Maximum machining length: 15", 4000 RPM, 8" chuck.

**CNC Mills**

**Mazak 250/50**

50 Taper Machine, X maximum length 69 ¼", Y maximum length 25", Z maximum length 26".

**Water Jets**

**Mach 3 4020b**

100,000 PSI, Table size: 160 x 77

**Mach 3 1313b (1)**

100,000 PSI, Table size: 2 x 4 x 4

**Mach 3 1313b (2)**

100,000 PSI, Table size: 2 x 4 x 4

**Saws**

**Hem Saw**

Cutting capabilities, Maximum Diameter 25", Maximum Length 20' bars, CNC controlling.